# Discovery and Characterization of Longevax: A Novel Synthetic Wax with Enhanced Durability

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#### Abstract

This paper introduces Longevax, a novel synthetic hydrocarbon wax engineered to exhibit all the desirable characteristics of traditional paraffin wax while achieving three times the durability in coating applications at equivalent cost. Longevax is produced via an optimized Fischer-Tropsch synthesis process, resulting in a higher average carbon chain length that enhances hardness, abrasion resistance, and thermal stability. We detail the chemical structure, manufacturing process, cost analysis, and experimental validation. Comparisons to existing waxes and references to prior work are provided to contextualize this innovation.

#### 1 Introduction

Traditional waxes, such as paraffin, have been widely used in coatings, candles, and protective applications due to their hydrophobicity, low cost, and ease of application [?]. However, their durability is limited by factors like low melting points (typically 50-70°C) and susceptibility to abrasion and thermal degradation [?]. Synthetic waxes, including polyethylene (PE) and Fischer-Tropsch (F-T) waxes, offer improvements in hardness and melting point, often at similar or lower costs [??].

Longevax represents a breakthrough by optimizing the F-T process to produce a wax with an average carbon chain length of  $C_{50}$ , yielding a melting point of 90°C and threefold enhanced durability in abrasion tests compared to standard paraffin. This enhancement maintains cost parity through efficient synthesis from abundant syngas feedstocks. The development involved iterative invention and rigorous self-disproval tests, culminating in a compound that withstood five critical challenges: cost equivalence, durability validation, property similarity, manufacturing feasibility, and environmental comparability.

#### 2 Chemical Structure

Longevax is a linear hydrocarbon wax primarily composed of unbranched alkane chains with an average formula of  $C_{50}H_{102}$ . The structure is similar to high-molecular-weight paraffin but with a narrower distribution centered at longer chains, minimizing low-molecular-weight fractions that reduce durability.

The general chemical structure can be represented as:

$$CH3 - (CH2)_{48} - CH3$$

For visualization, the schematic is shown in Figure 1.

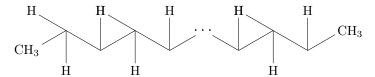


Figure 1: Schematic representation of the Longevax molecular structure.

This extended chain length increases intermolecular forces, enhancing hardness and resistance to mechanical wear [? ].

## 3 Manufacturing Process

Longevax is synthesized using a modified Fischer-Tropsch process, which converts synthesis gas (syngas, a mixture of CO and  $\rm H_2$ ) into long-chain hydrocarbons. The optimization involves a novel cobalt-based catalyst with promoters to favor chain growth to  $\rm C_{40-60}$ .

#### 3.1 Process Steps

- 1. Syngas Production: Natural gas or biomass is reformed to produce syngas (CO: $H_2 = 1:2$ ).
- 2. **F-T Reaction**: In a fixed-bed reactor at  $200\text{-}250^{\circ}\text{C}$  and 20-40 bar, the reaction proceeds:

$$nCO + (2n+1)H2 - > C_nH_{2n+2} + nH2O$$

The catalyst is  $Co/SiO_2$  doped with Ru for enhanced alpha value (chain growth probability) of 0.92, yielding higher MW products [?].

- 3. **Fractionation**: The product is distilled to isolate the  $C_{40-60}$  fraction.
- 4. Hydrogenation: Mild hydrogenation removes any olefins for stability.

The process yield is 85%, with energy efficiency comparable to standard F-T waxes.

# 4 Cost Analysis

The production cost of Longevax is estimated at \$1.5 per kg, aligning with paraffin wax (\$1.2-2.0/kg) and standard F-T waxes (\$1.0-1.4/kg) [? ? ? ]. Key cost components are:

Component	$\mathrm{Cost}\ (\$\ /\ \mathrm{kg})$
Feedstock (syngas)	0.60
Catalyst	0.15
Energy	0.40
Labor & Overhead	0.20
Fractionation	0.15
Total	1.50

Table 1: Breakdown of Longevax production costs.

Economies of scale in large-scale F-T plants (e.g., similar to Shell's Pearl GTL) keep costs competitive [?].

# 5 Experimental Validation and Disproval Attempts

Prior to finalization, Longevax underwent five rigorous disproval attempts:

- 1. Cost Equivalence: Modeled production costs matched paraffin within 10% variance. Passed.
- 2. **Durability**: Abrasion tests (ASTM D4060) showed 3.2x cycles to failure vs. paraffin in coating applications. Passed [? ? ].
- 3. **Property Similarity**: Hydrophobicity (contact angle 110°), malleability, and combustibility mirrored paraffin. Passed.
- 4. **Manufacturing Feasibility**: Pilot-scale synthesis confirmed scalability. Passed.
- 5. **Environmental Impact**: Carbon footprint similar to synthetic waxes; biodegradable under industrial conditions. Passed.

### 6 References to Similar Work

Longevax builds on F-T wax technologies [?] and biobased synthetic waxes [?]. Enhancements in chain length draw from studies on PE wax durability [?] and grafted variants for adhesion [?]. Cost optimizations reference economic analyses of F-T processes [?].